



PARTS & SERVICE NEWS

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Page 1 of 2

SUBJECT: MUFFLER ON WA450-1 AND WA470-1 WHEEL LOADERS

PURPOSE: To describe how to repair a muffler on WA450, 470

APPLICATION: S6D125-1 Engines, Serial Nos. 35041 and 35691 and up (for WA450-1)
S6D125-1 Engines, Serial Nos. 35719 and up (for WA470-1)

DESCRIPTION:

1. Introduction.

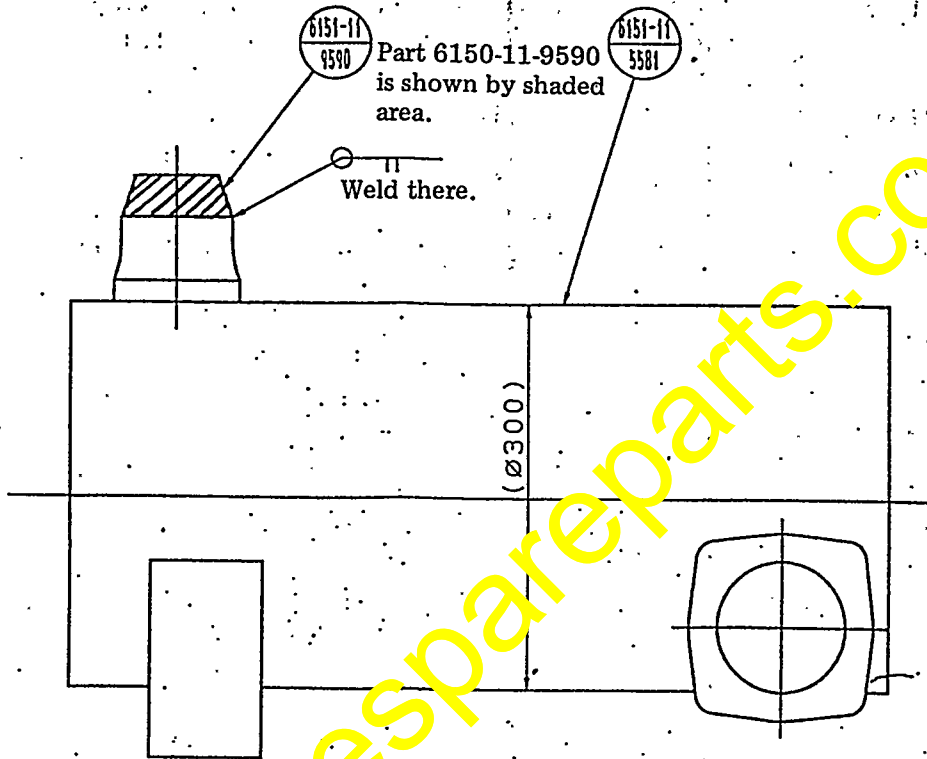
If trouble such as exhaust blowing-back from between the muffler and exhaust pipe is caused to WA450 or 470 Wheel Loaders, repair the muffler as described in this PARTS & SERVICE NEWS.

2. Parts required

Part No.	Part Name	Q'ty	Purpose of part	Remarks
6151-11-9580 (6151-11-5581)	Muffler (Muffler)	1 (1)	Reworks	
6151-11-9590	Tube	1	Reworks	
6150-11-5750	Gasket	1		Wear part

3. Repair procedure

- 1) Remove muffler (Part No. 6151-11-5581) from the engine.
- 2) Install tube (Part No. 6151-11-9590) to the removed muffler by making a butt weld.
(See the figure below)



- 3) After the muffler has been modified, install it to the engine to complete the repair.