

PARTS & SERVICE NEWS

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SUBJECT: INTRODUCTION OF IMPROVED COOLING FAN ON WA450-2

PURPOSE: To provide parts and rework instructions to replace metal fan with plastic fan. The new fan will eliminate belt squealing because of its lower weight and reduced speed. The plastic fan will also provide a broader air flow pattern at a lower velocity which will minimize particle damage to the radiator.

APPLICATION: WA450-2, Serial Nos. A25134 and up.

DESCRIPTION: To prevent fan belt squeal, radiator erosion, or fan blade erosion; machines prior to the above serial number range may be modified per this PARTS & SERVICE NEWS.

Replace the fan belt, spacer, and pulley with the new parts listed. Remove and rework the radiator shroud per the attached diagram. Adjust fan belt per **PARTS & SERVICE NEWS REF. NO. A915013**

PARTS		
NEW	DESCRIPTION	DISPLACED
421-01-A1111	ENGINE ASSEMBLY	421-01-A1110
*1246273H1	FAN PULLEY	1240474H1
*1295361H1	BELT	1294102H1
*1208400H1	SPACER	421-01-A1150
*421-01-A1460	FAN	421-01-A1140
*25685R1	BOLT (6)	25684R1
25534R1	WASHER (6)	
421-03-11400	RADIATOR ASSEMBLY	421-03-11400
**421-03-11581	RADIATOR SHROUD	421-03-11580

(*) REPLACE WHEN MODIFYING MACHINE SERIAL NOS. A25001-A25133

(**) REWORK WHEN MODIFYING MACHINE SERIAL NOS. A25001-A25133

FAN SHROUD REWORK

