SUBJECT:	JRB TOGGLE SWITCH FOR COUPLER MAY BE INSTALLED UPSIDE DOWN.
PURPOSE:	Install new plate decal for error proofing of switch orientation.
APPLICATION:	WA250-3MC Wheel Loader Serial Number A71001 and up
	WA320-3MC Wheel Loader Serial Number A31001 and up
	WA380-3MC Wheel Loader Serial Number A51001 and up
	WA420-3MC Wheel Loader Serial Number A31001 and up
	WA450-3MC Wheel Loader Serial Number A31001 and up

FAILURE CODE: DDT6PH

DESCRIPTION:

Parts: Kit 8101 152 H91

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	423-879-A610	Switch plate	1

⚠ **WARNING!** Stop the machine on level ground and install the safety bar on the parking brake and put blocks under the wheels to prevent the machine from moving.

⚠ **WARNING!** Disconnect the cable from the negative (-) terminal of the battery

I.   WA250-3MC

1. VINYL DECAL REMOVAL

1.1 Remove right hand cover, refer to shop manual, section 30 "Maintenance monitor assembly" for disassembly and assembly.

1.2 Remove vinyl decal and nut Figure 1.

Figure 1

1.3 Pull the switch inside box and discard the lock washer Figure 2.

Figure 2

1.4 Re-insert the switch in hole. **Be sure that the switch notch is orientated front forward.**

2. INSTALLATION OF NEW PLATE DECAL.

2.1 Install the new decal plate 423-879-A610 and make sure that the decal plate is aligned with the switch notch, see figure 3 & figure 4.
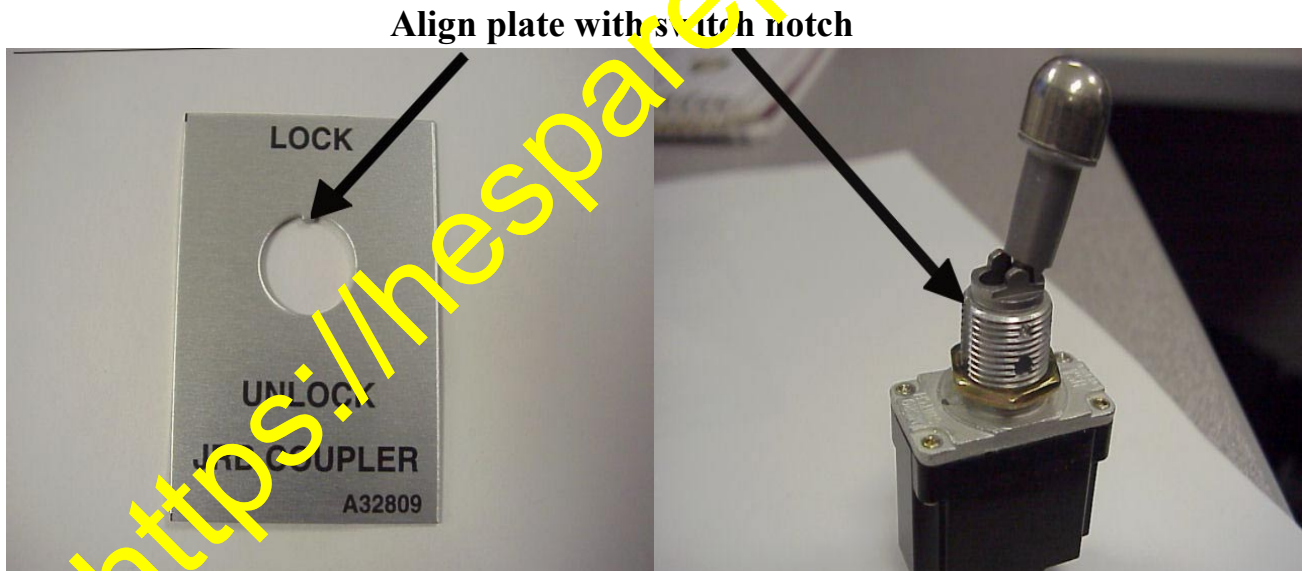
Align plate with switch notch

Figure 3   Figure 4

AA01112

2.2 Re-install the nut to lock switch and decal plate in place.

I.   WA320-3MC / WA380-3MC / WA420-3MC / WA450-3MC

I. WA320-3MC / WA380-3MC / WA420-3MC / WA450-3MC

1. VINYL DECAL REMOVAL.

1.1 Remove vinyl decal and nut on plastic cover.

1.2 Verify the position of the switch. **Be sure that the switch notch is orientated front forward.**

2. INSTALLATION OF NEW PLATE DECAL.

2.3 Install the new decal plate 423-879-A610 and make sure that the decal plate is aligned with the switch notch, see figure 3 & figure 4.