PARTS & SERVICE NEWS

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SUBJECT: INTRODUCTION OF IMPROVED INTERNAL GEAR BRAKE DISC

PURPOSE: To introduce rear breake discs with strengthened internal gear

APPLICATION: 330M DUMP TRUCKS, S/N 24120 THRU 24605

330M DUMP TRUCKS S/N A10190 THRU A10223, A10225 THR J A10227

HD785-3 DUMP TRUCKS, S/N 2001 THRU 2574 HD785-5 DUMP TRUCKS, S/N 4001 THR7 4176

HD785-5LC DUMP TRUCKS, S/N A10224, A10228 AND CP

HD985-3 DUMP TRUCKS, S/N 1001 THRU 1020 HD985-5 DUMP TRUCKS, S/N 1021 THRU 1051

FAILURE CODE: 2E47FF

DESCRIPTION:

We have employed improved rear brake discs with suppressed internal gear stress to prolong the breakage life of the gear tooth.

Since these rear brake discs are usable for already shipped vehicles, we recommend you to use them when replacing the rear brake discs at an opportunity of overhauling or when repairing these vehicles. With an improvement of the tooth contact of the large gear of the disc, an inner gear to reduce the stress has been developed. It is therefore recommended to use the new inner gear when repairing damaged inner gears.

LIST OF PARTS:

PART NO.	PART NAME	QTY.	REMARKS
569-33-61241 (569-33-6124(1)	Disc (Disc)	30 (30)	
561-33-6(31- (561-33-523-5)	Gear (Gear)	2 (2)	