

PARTS & SERVICE NEWS

REF NO.	AA02212
DATE	October 2, 2002

SUBJECT: RETRACTABLE SEAT BELT ASSEMBLY FAILURE

PURPOSE: To introduce a new and improved design seat belt that is less likely than earlier equipment to fail by getting stuck in the retractor mechanism.

APPLICATION:

WA120-3MC	Wheel Loaders	Serial number A31001 and up
WA180-3MC	Wheel Loaders	Serial number A81001 and up
WA180PT-3MC	Wheel Loaders	Serial number A88001 and up
WA250-3MC	Wheel Loaders	Serial number A71001 and up
WA250PT-3MC	Wheel Loaders	Serial number A78001 and up
WA320-3MC	Wheel Loaders	Serial number A31001 and up
WA380-3MC	Wheel Loaders	Serial number A51001 and up
WA380-5L	Wheel Loaders	Serial number A52001 through A52087
WA400-5L	Wheel Loaders	Serial number A40001 through A40016
WA420-3MC	Wheel Loaders	Serial number A31001 and up
WA450-3MC	Wheel Loaders	Serial number A31001 and up
WA450-5L	Wheel Loaders	Serial number A36001 through A36096
WA480-5L	Wheel Loaders	Serial number A37001 through A37027

FAILURE CODE: 5713MX

DESCRIPTION: This PARTS AND SERVICE NEWS will introduce a new seat belt assembly of improved design that is less likely than earlier models to get stuck in its retractor mechanism.

Production Wheel Loaders listed above incorporate the seat belt assembly. It can be retrofitted to previous models by following the steps in this PARTS AND SERVICE NEWS.

Part number	Description	Quantity
421-960-A521	Seat belt assembly	1



WARNING! Refer to the Operation and Maintenance Manual for applicable safety precautions

Removal

1. Remove the existing seat belt assembly mounting bolts at the right and left sides of the operator's seat (Figure 1).
2. Remove the seat belt assembly.

Installation

1. Install the new seat belt assembly, oriented as shown in Figure 1 and Figure 2.
2. Secure with the bolts provided in the seat belt assembly kit.
3. Tighten the bolts to 10 - 12.5 Nm (7.38-9.22 lbf ft).

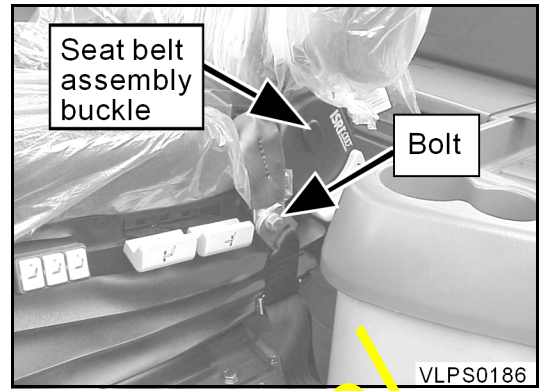


Figure 1

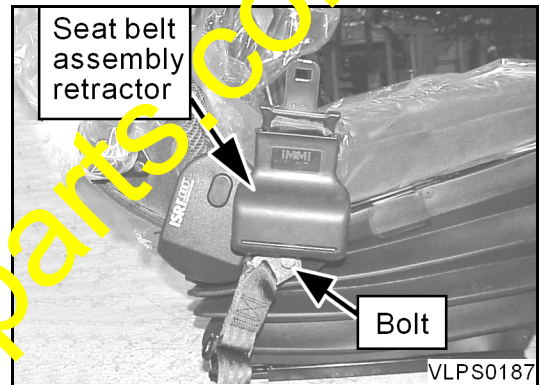


Figure 2

<https://hespareparts.com/>