

PARTS & SERVICE NEWS

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(C)

SUBJECT: 24V ENGINE BELT GUARD

PURPOSE: To introduce a new guard with heavier mounting brackets that incorporate vibration isolation mounts.

APPLICATION: HD785-5LC Truck Serial Number A10144 to A10236 and A10239 to A10278
330M Truck Serial Number A10190 to A10232

FAILURE CODE: AB0AZ9

DESCRIPTION: This PSN releases a heavier duty belt guard for above mentioned models. The new guard will prevent cracking and is a direct replacement for the old style.


Introduction:

The new guard assembly includes the following parts.

	1315 279 H91	GUARD ASSY, ALTERNATOR BELT	1
①	6216-24-3930	.SPACER, LONG MOUNTING	1
②	6216-84-6560	.BOLT, MOUNTING - M10x35	3
③	6216-34-8110	.ISOLATOR, VIBRATION	8
④	6216-24-3940	.SPACER, SHORT MOUNTING	4
⑤	01435-01080	.BOLT, MOUNTING - M10x80	1
⑥	6216-64-4780	.GUARD, ALTERNATOR BELT	1

★ Insert a short mounting spacer ④ through the guard mounting tab. Position two vibration isolators ③ on the spacers. Insert the mounting bolt ② or ⑤ through the isolators.

1. Remove the bolt from the timing cover plate. Add spacer ① to allow for clearance of the breather tube.
2. Install the vibration isolators ③ and spacers ④ and secure with the hardware.
3. Torque the mounting hardware.

 N·m Mounting hardware.....65 N·m

