

# PARTS & SERVICE NEWS

REF NO.	AA97116
DATE	July 28, 1997

Page 1 of 1

**SUBJECT:** ACCESSORY DRIVE OIL SEALS

**PURPOSE:** There are two front cover oil seals for the large shaft accessory drive

**APPLICATION:** N14 Engine  
(See Parts & Service News AA97079 for chassis application)

**DESCRIPTION:**

1. Seal, P/N 1310 329 H1, is used on new assemblies and as a service replacement when the shaft does not have a worn groove in it. This seal is color coded **RED**.
2. Seal, P/N 1310 716 H1, is part of a kit, P/N 1310 718 H1, and is used when the shaft has a groove worn in it from the seal lip and requires a wear sleeve to restore it. This seal is color coded **BLUE**.

Service Oil seal kit, P/N 1310 718 H1 consists of the following parts:

PART NUMBER	QUANTITY	PART DESCRIPTION
1296 851 H1	1	Dust Seal
1310 715 H1	1	Wear Sleeve
1310 716 H1	1	Oil Seal
1310 717 H1	1	Seal Installation Tool

Refer to the Troubleshooting and Repair Manual, Bulletin #3666065, for the installation procedure and the tools needed to install the seal.

<https://hespareparts.com/>