

PARTS & SERVICE NEWS

REF NO.	AA97145
DATE	August 25, 1997

SUBJECT: SOFT SEAL THERMOSTAT

PURPOSE: To introduce a new soft seal thermostat for 102 Series Engines

APPLICATION: See Parts & Service News AA97079 for chassis applications

FAILURE CODE: A000NR

DESCRIPTION:

In some applications, insufficient cab heat can be due to coolant temperature being too low. This can be caused by core sand from the block or head casting prohibiting the thermostat from closing properly.

The new soft seal thermostat (Fig. 1) P/N 6731-61-1610, which is available only in Kit No. 6735-61-1690, is being introduced for **service only** to correct this problem. It replaces the old thermostat, P/N 6732-61-1610.

NOTE: When installing the new soft seal thermostat, you *must* also change the thermostat housing gasket, P/N 6732-61-6420. Both are available in Kit No. 6735-61-1690.

Kit No. 6735-61-6190 contains:

- 6731-61-1610 Thermostat.
- 1294 949 H1 Thermostat Template
- 6732-61-6420 Thermostat Housing Gasket

Fig 1 shows the new soft seal thermostat, P/N 6731-61-1610, on the left, and the old metal thermostat P/N 6732-61-1610 on the right.

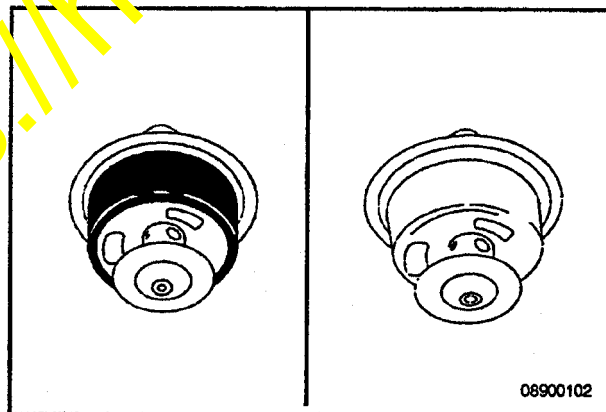


Figure 1
New Thermostat Old Thermostat

NOTE: THIS IS A PRODUCT IMPROVEMENT, NOT SUBJECT TO CAMPAIGN