

PARTS & SERVICE NEWS

Ref.no.	AH04013
Date.	12.10.2004

Subject: Engine – muffler gasket

Purpose: To introduce the exchange of the gasket between exhaust manifold and muffler to avoid leakage and loosening of the tightening screws.

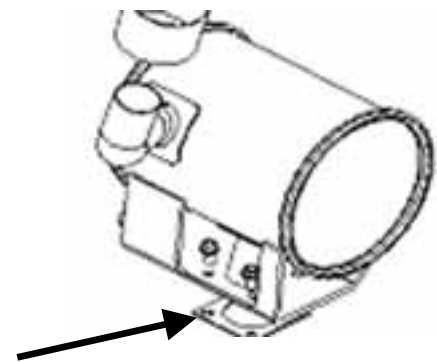
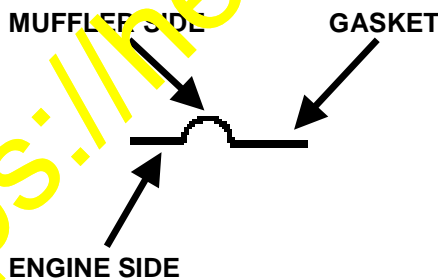
Application: WA65-5: H20051 up to H20060; H20062 up to H20080
 WA70-5: H20051 up to H20068; H20070 up to H20083; H20085 up to H20109; H20111 up to H20114; H20116

Failure code: A1THFA

Description: On the above-mentioned Wheel Loaders it can happen, that the gasket between exhaust manifold and muffler yields and the tightening screws get loose. Therefore the muffler gasket has to be changed to a new, improved gasket. The work has to be done immediately.

Change of the gasket:

- Open the engine hood and tip up the cab as described in the Operation Manual.
NOTE: Before tipping up the driver's cab, the machine has to be positioned straight and the articulated steering has to be secured with the locking pin!
- Screw out the tightening screws of the muffler and remove the muffler.
- Remove the current gasket (42T-02-21A20).
- Clean the sealing area of the exhaust manifold and the muffler.
- Set the new gasket (6130-12-5580) on the exhaust manifold.
- Screw on the muffler and tighten it.
- + Tightening torque = 35 Nm.
- Tip down the cab as described in the Operation Manual.
- Start the engine and check the muffler for tightness.



Spare Parts:

Name	P/N current	P/N new	Qty.
Gasket	42T-02-21A20	6130-12-5580	1

The necessary spare part will be sent to you from our B/U Service free of charge.