

**PARTS & SERVICE  
NEWS**

REF NO.	<b>AT01241</b>
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**(C)**

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**SUBJECT:** IMPROVED COVER BOARD FOR S(D)A12V140 ENGINE**PURPOSE:** To introduce improved heat shielding cover for the S(D)A12V140 series engines**APPLICATION:** Refer to page 3**FAILURE CODE:** A1PEHA**DESCRIPTION:**

## 1. Introduction

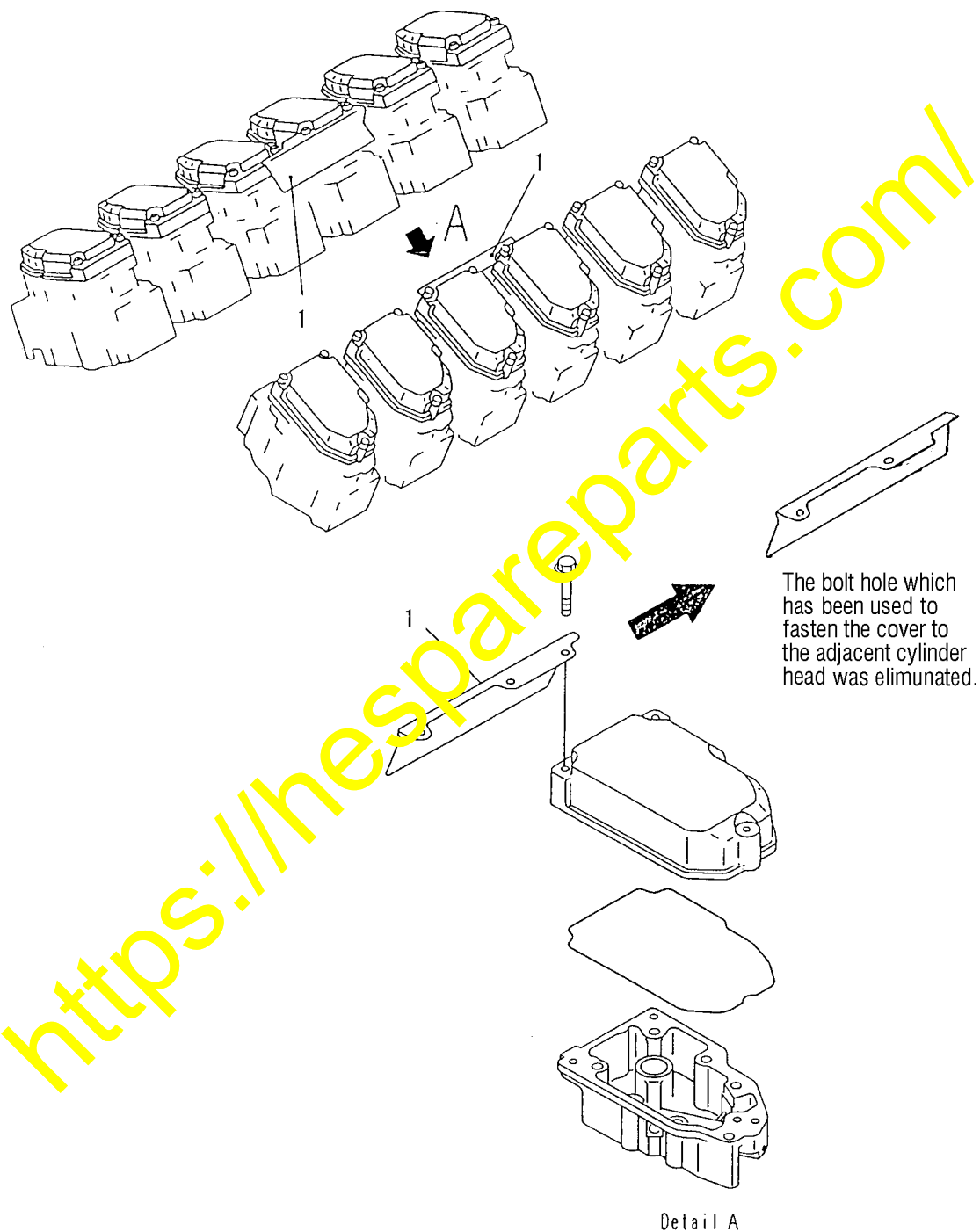
Since there is a possibility of occurrence of breakage of the heat shielding cover, or the rocker cover, for the S(D)A12V140 series engines by thermal expansion and contraction, this Service News will introduce the improved cover to prevent occurrence of the aforementioned breakage.

## 2. List of parts

Part No.	Part Name	Qty	Remarks
6215-11-9111 (6215-11-9110)	Cover (Cover)	2 (2)	

3. Contents of the modification

One of the rocker cover fastening bolt holes drilled on the heat shielding cover has been cancelled to prevent breakage by thermal influences (by thermal expansion and contraction of the cover). (At 1 place)



Applicable machine and engine models (SA12V140 series engines)	Applicable serial numbers			
	Current	Already shipped engines and machines		New Factory shipment already modified engines and machines
	Engine numbers	Machine numbers	Engine numbers	Machine numbers
HD785-2*	- # 12993	—	Next production and after	—
HD785-3	- # 12454	- 2351		2352 -
HD785-5	- # 13005	- 4264	# 13010 -	4265 -
HD785-DZ-5	—	—	Next production and after	Next production and after
HD785-JK-5	—	—		
HD985-3	- # 12454	- 1020	# 13010 -	1021 -
HD985-5	- # 13005	- 1055		1056 -
WA800-1	- # 12732	- 10737	Next production and after	Next production and after
WA800-2	- # 12732	- 10737		50026 -
WA800-3	- # 12921	- 50025		Next production and after
WA900-1	- # 12721	—		50022 -
WA900-3	- # 12947	- 50021		50022 -
WD900-3	- # 12947	- 50021		1011 -
HV700-2	- # 10815	- 1010		Next production and after
D475A-2	- # 12546	- 10466		Next production and after
D475A-3	- # 12746	- 10707		10708 -
SA12V140-1	- # 12546	—		—
SA12V140-A2-1	- # 11132	—	—	
SA12V140-C2-1	# 11739	—	—	
SA12V140-GA-1	- # 11041	—	—	
SA12V140-G1-1	- # 12915	—	—	
SA12V140-G2-1	- # 12980	—	—	
SA12V140-G3-1	- # 12556	—	—	
SA12V140-GH-1	- # 12980	—	—	
SA12V140-GD-1	- # 12945	—	# 13024 -	—
SA12V140-GT-1	- # 12635	—	Next production and after	—
SA12V140-V1-1	- # 12993	—		—
SA12V140-P-1	- # 12915	—		—
J12V140-WJK-1	- # 12646	—		—
J12V140E-GD-1	- # 12900	—		—
J12V140-GCK-1	—	—	—	—
EG750A-L-1	- # 11041	—	Next production and after	—
EG750B-L-1	- # 11041	—		—
EPSA12V140-1	- # 10594	—		—
A12V140-G2-1	- # 12961	—	# 13014 -	—
A12V140-G3-1	- # 13013	—		—
J12V140E-GE-1	—	—	Next production and after	—
J12V140E-G1-1	- # 60041	—		—
TA12V140-G1-1	- # 70003	—		—