

**PARTS & SERVICE
NEWS**

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SUBJECT: IMPROVED HYDRAULIC CIRCUIT BLOCK AGAINST OIL LEAKAGE ON WA1200-3

PURPOSE: To introduce modification procedure to prevent occurrence of oil leakage from the hydraulic circuit block for the return line from the work equipment on WA1200-3 wheel loaders

APPLICATION: WA1200-3 Wheel Loaders, Serial Nos. 50007 thru 50011

FAILURE CODE: QD10HA

DESCRIPTION:

1. Introduction

Since there is a possibility of occurrence of oil leakage through the welded section of the blank plug on the hydraulic circuit block for the return line from the work equipment on WA1200-3 wheel loaders, implement the modification being introduced in this Service News to prevent occurrence of the aforesaid trouble.

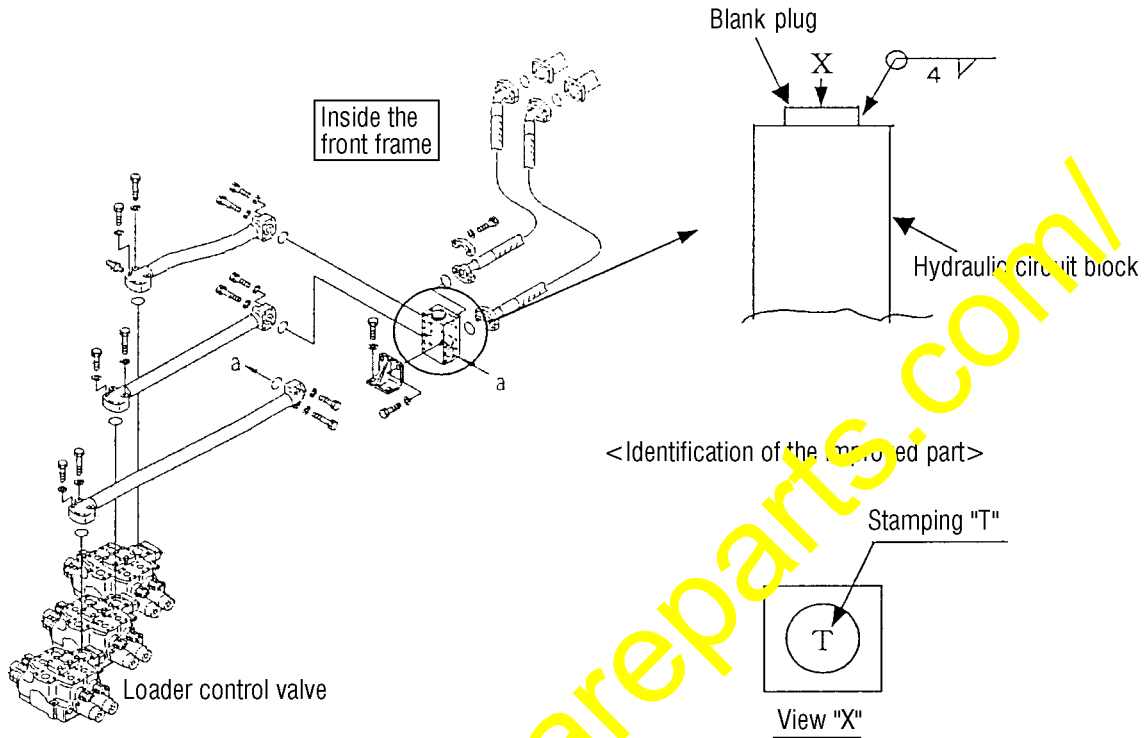
2. List of parts

Part No.	Part Name	Purpose of part	Q'ty	Remarks
42C-62-13911 (42C-62-13911)	Block (Block)	Replacement	1 (1)	Note: The part number remains the same. Regarding the identification method, refer to the next page.

3. Contents of the improvement

To prevent occurrence of cracks in the welded section, the material for the blank plug for the hydraulic circuit block has been changed.

(Since blank plugs made of wrong material has been mixed to the blank plug supply.)



4. Modification procedure

- Replace the hydraulic circuit block shown in the above drawing to the supplied part 42C-62-13911 (with the stamping "T")
- Locally abolish the hydraulic circuit block which has been removed for replacement.

Note: Indication in the Claim Report

- Indicate if oil leakage was occurring or not when replacing the hydraulic circuit block in the Claim Report.