

**PARTS & SERVICE
NEWS**

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SUBJECT: REPAIR PROCEDURE OF ALTERNATOR MOUNTING BOLT ON WA1200-3

PURPOSE: To introduce modification procedure to prevent breakage of the mounting bolt for the alternator on WA1200-3 wheel loaders

APPLICATION: WA1200-3 Wheel Loaders, Serial Nos. 50001 thru 50012

FAILURE CODE: AB09FM

DESCRIPTION:

1. Introduction

The lower side mounting bolt for the alternator on the WA1200-3 wheel loaders may become loose owing to insufficient engaging length to result in breakage by vibrations occurring while the machine is in operation. To prevent occurrence of the aforementioned failure make the modification being introduced in this Service News.

2. List of parts

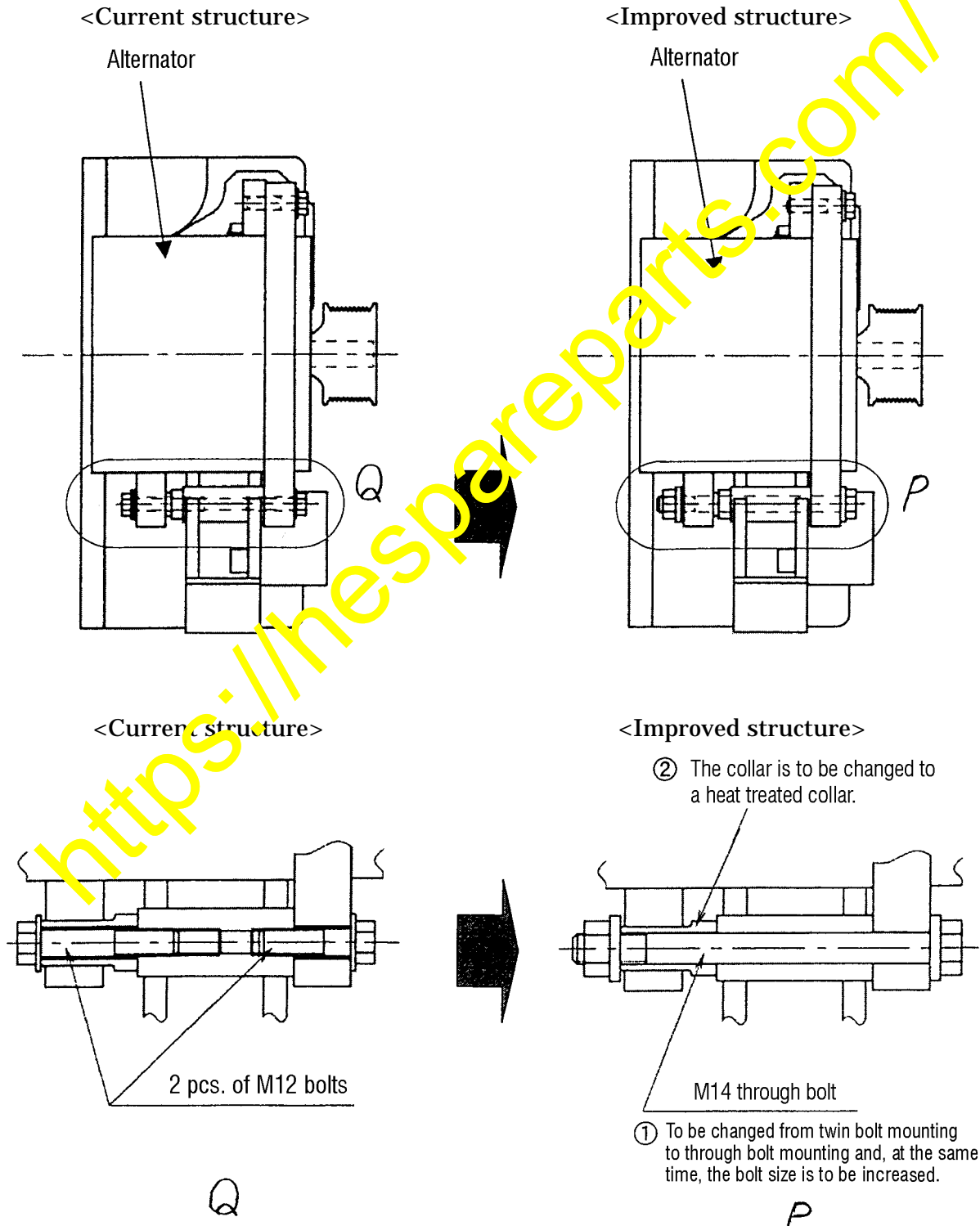
(Modification to prevent breakage of the mounting bolt for the alternator)

Part No.	Part Name	Purpose of part	Q'ty	Remarks
01010-81250	Bolt	Replacement	1	
01643-31232	Washer		1	
01011-81460	Bolt		1	
01643-31445	Washer		2	
01580-01411	Nut		1	
42C-21-13110	Collar		1	

3. Details of the modification

The following modifications are to be made to reinforce the structure.

- ① The lower side mounting method for the alternator is to be changed from twin bolt mounting to through bolt mounting. Simultaneously, the bolt size is to be increased. (The bolt size is to be increased from M12 → M14.)
- ② The collar being used for the mounting section of the alternator is to be changed to a heat treated collar.



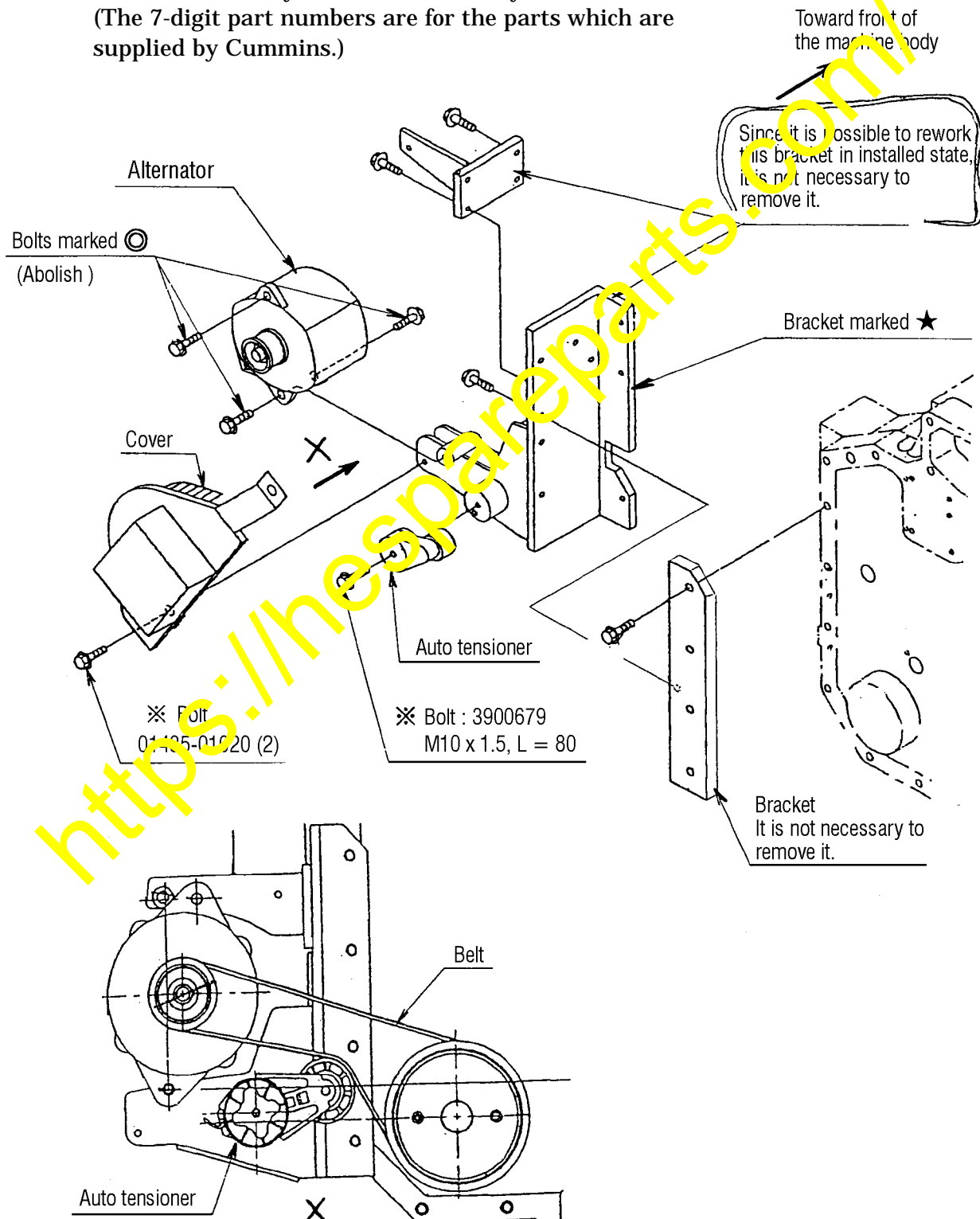
4. Modification procedure

(1) Removing the alternator (The bracket marked ★ is to be reworked.)

- Remove the alternator being shown in the drawing below.
(It is not necessary to remove the brackets (3 brackets).)

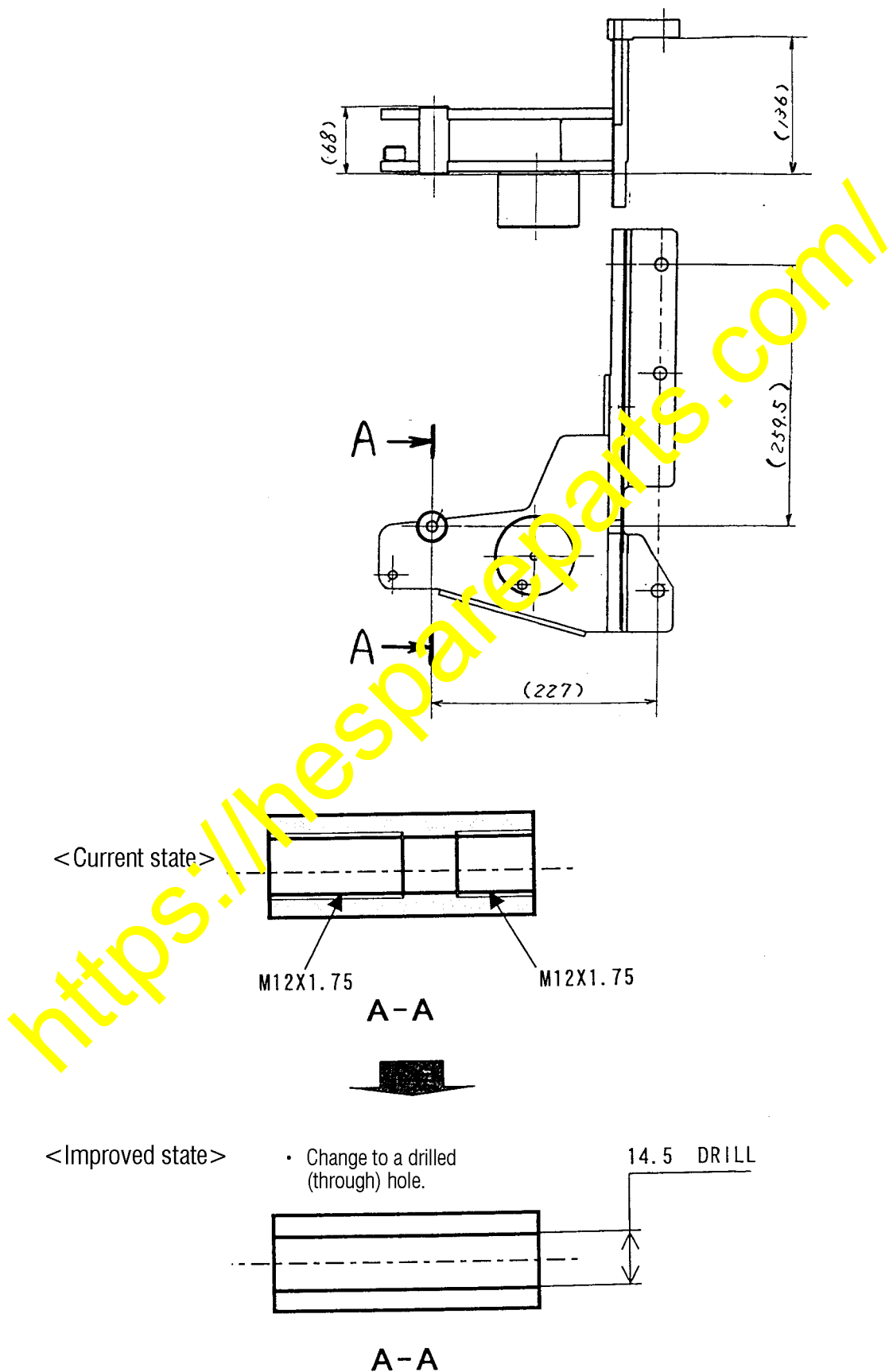
(Note)

- The alternator bracket (marked ★) is to be reworked. (Refer to page 4.)
- Other parts than what are marked © are being reused and store them carefully after removal.
- The part numbers for the parts marked ※ in the drawing are being shown in case it becomes necessary to order them newly because of their lost after removal.
(The 7-digit part numbers are for the parts which are supplied by Cummins.)



(2) Reworking of the alternator fastening bracket

- As shown below, change the tapped hole in the bracket to a through hole.
(Make this reworking using a hand-drill while the bracket is in installed state to the engine.)



(3) Installation of the alternator

- Install the alternator as per the instructions given in the drawing below.

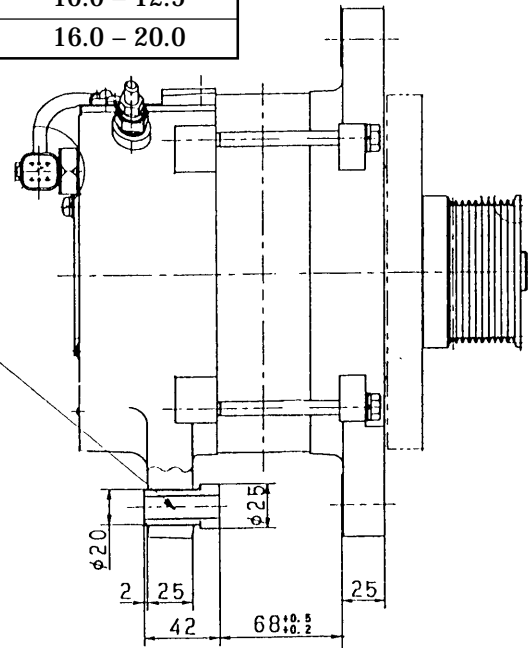
(Note)

- Regarding the tightening torque, refer to the table shown below.

Bolt tightening torque (when using a torque wrench)		
	Nm	kgm
M10	59 - 74	6.0 - 7.5
M12	98 - 123	10.0 - 12.5
M14	157 - 196	16.0 - 20.0

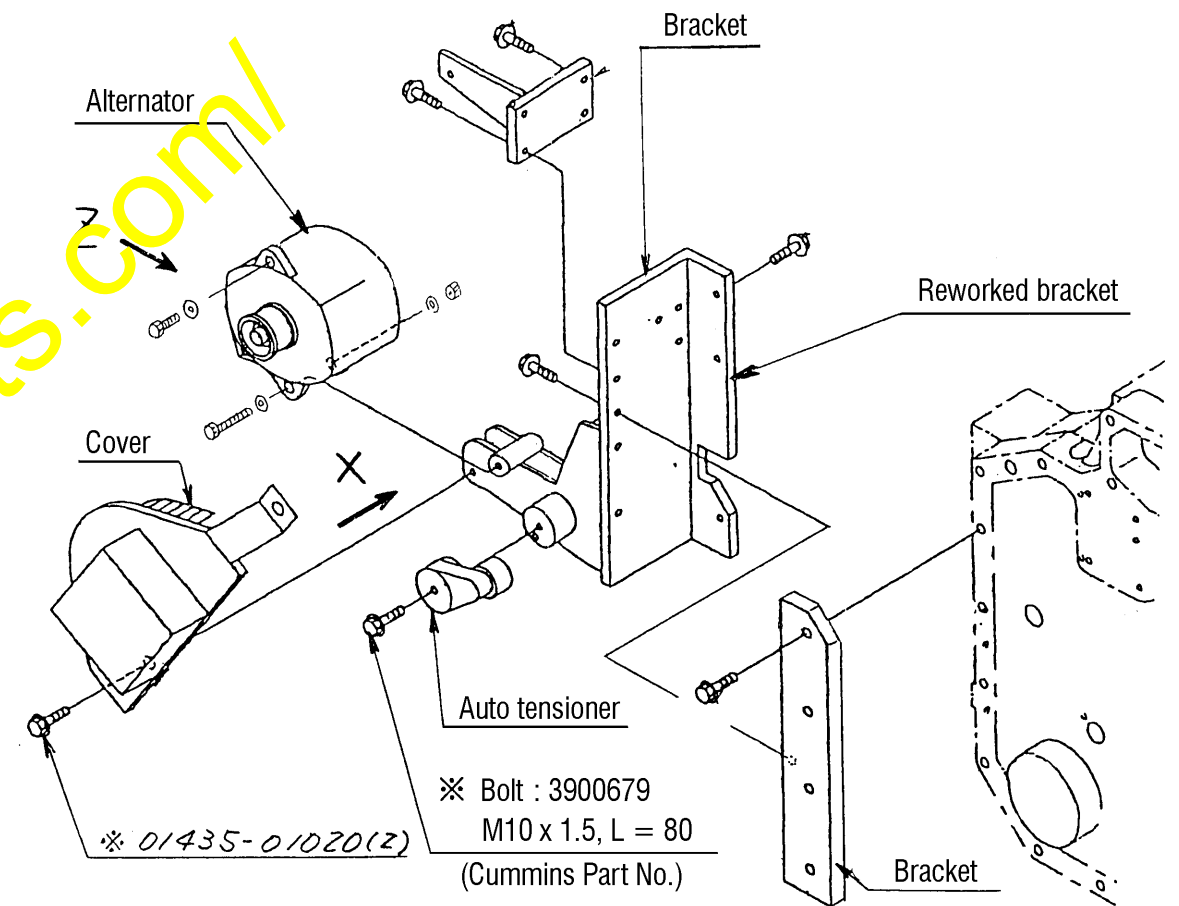
- ① Replace the collar being installed to the alternator body with a new one.

COLLAR
42C-01-13110

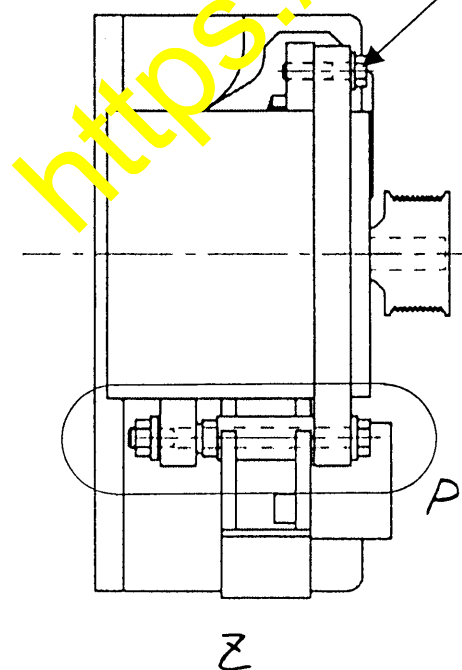
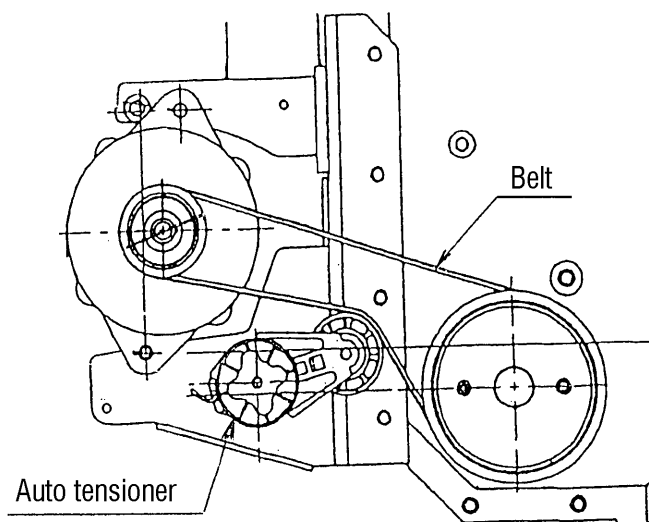


② Install the alternator

- Make sure that the fastening section for the alternator now consists of improved parts.
- Reuse the parts marked ※ in the drawing when installing the alternator.
(The 7-digit part numbers are for the parts which are being supplied by Cummins.)



Since the auto tensioner is being used, it is not necessary to adjust the belt tension.



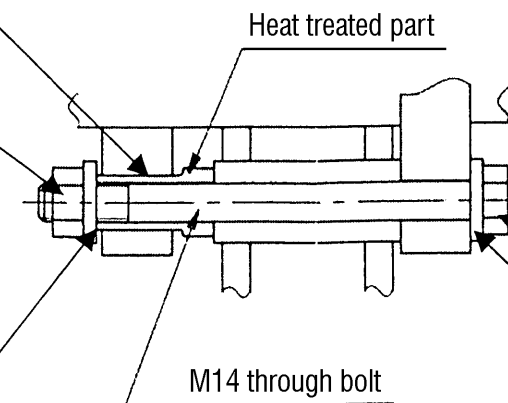
BOLT
01010-81250
WASHER
01643-31232

Upper side mounting section of the alternator

COLLAR
42C-01-13110

NUT
01580-01411

WASHER
01643-31445



BOLT L = 160
01011-81460

WASHER
01643-31445

P Lower side fastening section for the alternator