PARTS & SERVICE

REF NO.	AT04021			
DATE	Feb. 25, 2004			
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SUBJECT: REPLACEMENT OF NAME PLATE OF ROPS CAB ON GD555-3C, 3A

GD655-3C, 3A, GD675-3A

PURPOSE: To introduce replacement procedure of the name plate of the ROPS cab

on GD555-3A/3C, GD655-3A/3C and GD675-3A/3C motor graders

APPLICATION: GD555-3A Motor Graders, Serial Nos. 11001 thru 11018

> GD555-3C Motor Graders, Serial Nos. 51001 thru 51010 GD655-3A Motor Graders, Serial Nos. 11001 thru 11009 GD655-3C Motor Graders, Serial Nos. 51001 thru 51018

51021 thru 51020

GD675-3A Motor Graders, Serial Nos. 11001 thrv-1207

GD675-3C Motor Graders, Serial Nos. 51001 and up

FAILURE CODE: 5560Z9

DESCRIPTION:

1. Introduction

Since there were stamping errors on the name plate of the ROPS cab being attached to the GD555-3A/3C, GD655-3A/3C and GD675-3A/3C motor graders which have been shipped out, replace the name plate with the rew plate being sent to you directly from our plant.

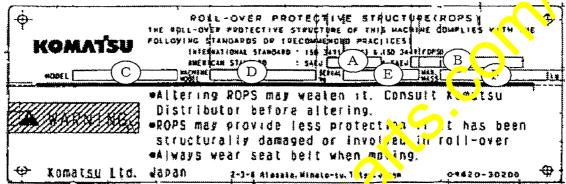
2. Replacement of the name plate of the ROPS cab being attached to the GD555-3A/3C, GD655-3A/3C and GD675-3A/3C motor graders

Since there were errors found in the weight indication stamping on the name plate of the ROPS cab being attached to the GD555-3A/3C, GD655-3A/3C and GD675-3A/3C motor graders which have been shipped out, replace the name plate with the new plate being sent to you directly from our plant.

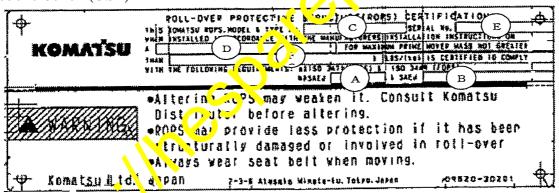
- (1) Details of the corrections
 - The following two types of the name plates are being used.

09620-30200, 09620-10200

(For English speaking areas (excluding the U.S.A.) and Spanish speaking areas



09620-30201 (USA)

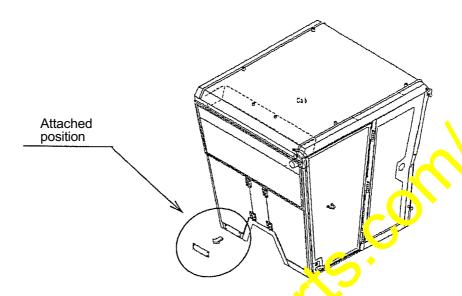


- Descriptions of the new name plate are as follows.
- The weight indications on the Item (F) have been corrected as seen in the Table shown below.
- The Production No. of the ROPS cab is not stamped on the new name plate. Stamp the same Production No. as stamped on the column © of the current name plate on the column © of the new name plate before attaching it to the machine. (Refer to the next page regarding the stamping procedure.)

ItemNo.	A	B	©		(D)	(E)	Ē	
			Low rops	High rops	_		09620-30201	09620-30200 09620-10200
Current	_	1040MAY94	6GB45	6GB41	or	Production No. of each ROPS cab (4 figures)	41225(18700)	
New	No correction (Same stampings as on the current name plate are stamped.)					. No atomina		Corrected 21400

(2) Replacement work procedure

1) Removal of the current name plate※ Remove the current name plate attached to the ROPS cab.



- 2) Stamp the Production No. (Serial No.) on the new name plate.
 - Since the column © of the new name plate is in blank, be sure to stamp the same Serial No. as the one stamped of the current name plate.
 - The position to stamp the Production N. (Serial No.) is on the column © per the Section (1) "Details of the corrections".
 - Stamping letter size: Stamp the number at the size of 3.2 mm.
- 3) Attaching the new name plate
 - * Attach the new name place on which stamping of the Serial No. has been made as per the above Placess 2) on the ROPS cab.

 Use 4 pcs. of the crews (04418-13060) to attach the name plate.

