

INSTALLATION MANUAL

REF NO.	BA02023
DATE	Nov. 15, 2002

SUBJECT: CABIN ROOF

PURPOSE: Additional mounting of four (4) screws at the roof, if required

APPLICATION: WA65-3 Wheel Loader, S/N HA940051 thru H940660
 WA65PT-3 Wheel Loader, S/N HA050051 thru HA050083
 WA75-3 Wheel Loader, S/N HA950051 thru HA951028
 WA85-3 Wheel Loader, S/N HA960051 thru HA960175
 WA90-3 Wheel Loader, S/N HA970051 thru HA970251
 WA95-3 Wheel Loader, S/N HA980051 thru HA980453

FAILURE CODE: 5510Z9

DESCRIPTION:

All the above mentioned machines now have 4 screws mounted at the cabin roof. If required, the 4 screws can be ordered by our Spare Parts Department and mounted at the roof.

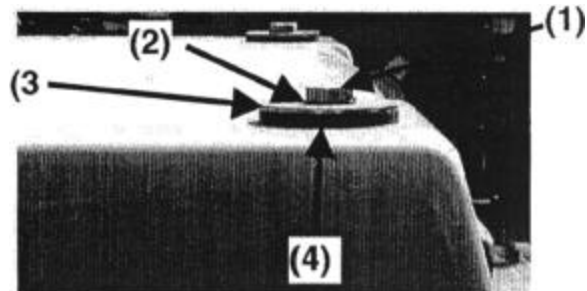
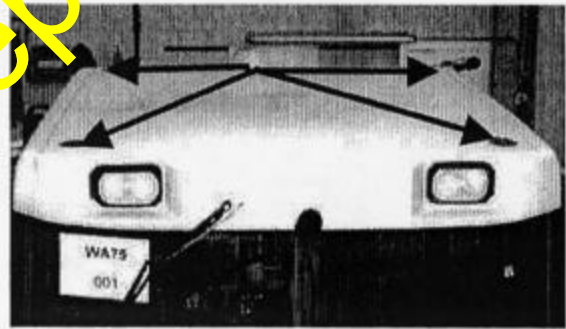
Preparation:

- Park the machine on level, solid ground and apply the parking brake.
- Stop the engine.
- Lower the work equipment to the ground.

Rework:

- Remove the 4 plugs (arrow) on the roof.
- Clean the 4 thread holes.
- Mount the screws (1), with small seal (2) shim (3) and large seal (4).
- Tighten the 4 screws

Tightening torque - 110 Nm



SPARE PARTS:

Position	Name	Part Number	Quantity
1	Screw	42U-56-H0P50	4
2	Seal, Small	42U-56-H0P53	4
3	Shim	42U-56-H0P52	4
4	Seal, Large	42U-56-H0P51	4