

INSTALLATION MANUAL

Ref.no.	BH01007
Date.	28.05.2001
Page 1 of 1	

- Subject:** Connection articulated joint – distributor box
- Purpose:** Securing of the tightening screws between articulated joint and distributor box if required.
- Application:** WA65-3 / WA75-3 / WA85-3
- Failure code:** 204A01
- Description:** On the above mentioned Wheel Loaders it can happen that the tightening screws between articulated joint and distributor box get loose.
Therefore at next visit of the machine the following rework has to be done:
1. Remove the 6 assembly screws from articulated joint and distributor box.
 2. Spread the threads of the 6 screws with fluid LOCTITE 242 (blue).
 3. Screw on again the articulated joint at the distributor box.
 4. Tighten the 6 screws.
- Tightening torque : 35 Nm.

Spare parts:

Name	P/N current	P/N new	Qty.
Loctite	-----	42S-09-H0680	1